

A Donaldson Company

A WORLD LEADER IN FUME

# 3D PrintPRO 4



# **EXTRACTION TECHNOLOGY**



#### For large format and high-performance 3D printers

The refreshed BOFA 3D PrintPRO 4 provides a premium fume extraction solution for high performing 3D printers. With a special blend of chemical adsorbents and high efficiency particulate filter (HEPA), the extractor delivers protection against emissions from 3D printing processes.

### **Technology**



**HEPA** filter



Advanced carbon filter (ACF) technology



Multi voltage sensing (MVS) unit



**ProTECT service** plan



**SureCHECK** quality standard

## Key features of the 3D PrintPRO 4

Multi layer filtration - HEPA and gas filters

Standard

Low noise level

Standard

Filter change indicator

Standard

Auto sensing voltage (100-230v) for global use

Standard

24V remote stop / start interface

Optional

Gas sensing technology

Optional

Extended life filters for low cost of ownership

Standard

**Compact construction** 

Standard

Lockable castors

Standard

UL / CE approvals

Standard

Filter status signals to host machine

Optional

Silencer box with spigot

Optional

#### Contact BOFA at https://bofainternational.com/en/contact/

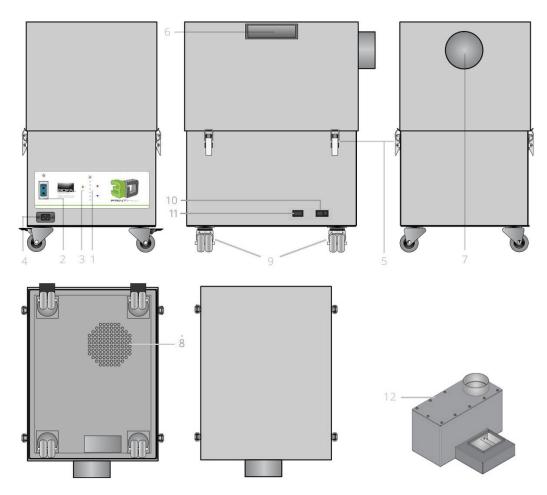
https://bofainternational.com/en/portal/datasheets/3d-printpro-4/

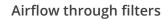


# **Technical specification**

- 1. Digital speed control
- **5.** Lid fastening latches
- 9. Castors

- 2. On / off switch
- 6. Handles
- 10. Override switch
- 3. Filter condition display
- **7.** Hose inlet connections 75mm
- 11. Signal interface
- 4. Power cable inlet
- 8. Exhaust outlet
- **12.** Optional silencer box with spigot







Chemical filter



HEPA filter

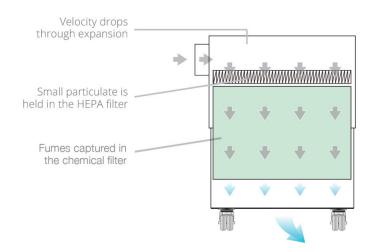


Clean air



Contaminated air





| Technical data           |   |   |
|--------------------------|---|---|
|                          | EU                                      | US                                      |
| Dimensions (HxWxD)       | 625 x 385 x 525                         | 24.60 x 15.16 x 20.67"                  |
| Cabinet construction     | Powder coated mild steel                | Powder coated mild steel                |
| Min airflow              | 50m³/hr                                 | 30cfm                                   |
| Max airflow              | 270m³/hr                                | 159cfm                                  |
| Maximum available vacuum | 100 mBar                                | 100 mBar                                |
| Electrical data          | 230v 50/60Hz Full load current: 8.8amps | 115v 60/50Hz Full load current: 9.5amps |
| Noise level              | < 75dBA (at typical operating speed)    | < 75dBA (at typical operating speed)    |
| Weight                   | 51kgs                                   | 113lbs                                  |
| Approvals                | UKCA / CE                               | cUL / UL*                               |

| HEPA / gas filter specification |  |  |
|---------------------------------|--|--|
| Treated activated carbon blend  | 10.6kg approx (23lbs)  |  |
| Other adsorbents                | 5kg approx (11lbs)   |  |
| Particulate filter media        | Borosilicate   |  |
| Particulate media construction  | 50mm maxi pleat construction with glue bead spacers (0.16ft) |  |
| Filter housing                  | Zintec mild steel  |  |
| Media surface area              | 3.5m² approx (37.66ft²)                                      |  |
| Filter efficiency               | 99.997% @ 0.3μms   |  |

| Unit part numbers |               |  |                                 |                    |  |  |
|-------------------|---------------|--|---------------------------------|--------------------|--|--|
| Model             | Powder coated | OPTION: 24V start<br>/ stop + override | OPTION: Filter condition signal | OPTION: VOC sensor | Part number  |  |
| 3D PrintPRO 4     | YES           | NO                                     | NO                              | NO                 | UK - 376002-2127<br>EU- 5376002-2127<br>US - 10376002-2127                       |  |
| 3D PrintPRO 4     | YES           | YES                                    | YES                             | YES                | UK -<br>12750376002-2127<br>EU -<br>12755376002-2127<br>US -<br>12760376002-2127 |  |

| Replacement filter part numbers |                 |  |
|---------------------------------|-----------------|--|
| Model                           | Combined filter |  |
| 3D PrintPRO 4                   | A1030469        |  |

| Optional silencer box |                          |  |
|-----------------------|--------------------------|--|
| Model                 | Silencer box with spigot |  |
| Part number           | A1060052                 |  |

<sup>\*</sup> Tested to UL and cUL standards, but testing may be provided by alternate nationally recognised test laboratories. Certain product

configurations may affect the UL certification. Please speak to your sales representative.

\*\*Premium filter is included as standard.

#### Other languages

3D PrintPRO 4
German

Datasheet correct at time of publishing.

Where applicable, the carbon used in BOFA units is capable of removing a wide range of VOCs, however it is the responsibility of the user to ensure the carbon is suitable for their application. For specific applications, please contact us for details.

Important Notice: Many factors beyond the control of BOFA can affect the use and performance of BOFA products in a particular application, including the conditions under which the product is used. Since these factors are uniquely within the user's knowledge and control, it is essential the user evaluate the products to determine whether the product is fit for the particular purpose and suitable for the user's application. All products, product specifications, availability and data are subject to change without notice, and may vary by region or country.

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