

■ Operating Instructions

Setting the Timer

You must set the timer when you first connect the power adapter. To make changes to the timer setting:

1. Press the **TIME** button to change the time value to be either 3, 5, or 10 minutes. Keep pressing the **TIME** button to cycle through these time settings.

Setting the Mode

You must select the mode when you first connect the power adapter. The three different modes control whether the cleaning process is performed on the left tank, right tank, or both tanks.

To change the mode:

1. Press the **MODE** button to select the tank(s) that you want to use for the cleaning process.

Starting the Cleaning Process

When you have set the time and selected the mode:

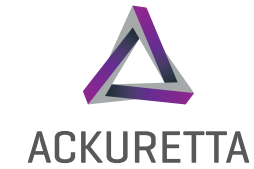
1. Press the **START** button one time to start the cleaning process.
2. Press the **STOP** button anytime to stop the cleaning process, or wait until the bath automatically stops when the set time has elapsed.

Caution

- Alcohol is flammable. If you use alcohol, make sure you keep it away from sources of ignition.
- Make sure the power switch is turned off before connecting the power cable.
- Do not operate the bath if the tank is empty. There must be fluid in the tank.
- Put the lid on the tank to reduce noise when it is operating.
- Do not move the bath if there is fluid in the tank.
- Do not move the bath while it is in operation.
- Do not use the bath in an environment where: the temperature changes dramatically.



For community feedback, see our Ackuretta's User Group on Facebook:
<https://www.facebook.com/groups/2164055477166718/>



CLEANI

Quick Start Guide



www.ackuretta.com

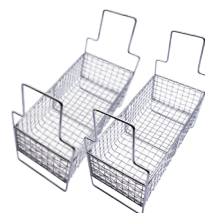
■ Package Contents



Universal Jig



Cleani Bath



Mesh Basket



Power Supply & Cable



Bars

Applications

The Cleani bath has been selected for its suitability for cleaning instruments, tools, and the prints from your 3D printer.

■ Product Specifications

Total Size	22 x 22.5 x 33 cm
Tank Size	11 x 22.5 x 22 cm
Tank Volume	2 L per tank (4 L total)
Base Size	22 x 22.5 x 12 cm
Power	48 W
Supply Voltage	100 or 240 V 50/60 Hz (region-specific)
Heating Power	150 W
Timer	3, 5, or 10 minutes

■ Setup Guide

Unboxing

1. Lift the tanks and base out of the box.
2. Remove the protective packaging from each of the parts.
3. Wipe the inside of the tanks with a soft cloth.
4. Make sure the metal bars are on the universal jig.
5. Put the universal jig on the basket.
6. Put the containers on the base and the lids on the containers.

System Check

It is best practice to check the following things before using the bath:

- Make sure there are no loose parts on the machine.
- Make sure the bath is on a flat, stable workspace and in a cool environment.
- Make sure there is fluid (e.g. 95% cleaning alcohol) in the bath tank.
- Make sure the power cable is connected and the bath is turned on.
- Make sure the bath is turned off when not in use.

Environment

Operate your FreeShape120 in a temperature-controlled room, between 18°-25° C (64°-77° F).

Ackuretta also recommends using UV-filtered LED lights in your workspace for both printing and cleaning.



Warning

If you use alcohol, make sure you keep it away from sources of ignition.

Tips

- We strongly suggest using the two different tanks for a two-stage cleaning process. You can remove the build platform or print(s) and immediately clean it in one tank to remove most of the excess resin and waste material. Then move the build platform or print(s) to the other tank.
- We strongly suggest using 95% ethyl alcohol in the tanks.
- Alcohol evaporates quickly. If you use alcohol, make sure to keep the lid on the tank.
- Make sure to change the liquid when it contains excessive residue.