

Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 28

LOCTITE 3D 3818 HDT60 High Accuracy BK

SDS No. : 663728 V003.0 Revision: 23.11.2022 printing date: 22.03.2023 Replaces version from: 01.02.2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE 3D 3818 HDT60 High Accuracy BK

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use: 3D Printing

1.3. Details of the supplier of the safety data sheet

Henkel Ltd Adhesives Wood Lane End HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

SDS info. Adhesive @henkel.com

For Safety Data Sheet updates please visit our website https://mysds.henkel.com/index.html#/appSelection or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):	
Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	
Specific target organ toxicity - repeated exposure	Category 2
H373 May cause damage to organs through prolonged or repeated exposure.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:	
Contains	7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxa-5,12-diazahexadecane-1,16-diyl bismethacrylate
	4-(1,1-dimethylethyl)cyclohexyl acrylate
	Aliphatic Urethane Acrylate Oligomer
	(5-ethyl-1,3-dioxan-5-yl)methyl acrylate
	Acrylic ester
	2H-Azepin-2-one, 1-ethenylhexahydro- Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide Aliphatic Acrylate Oligomer
	Reaction mass of pentamethyl-4-piperidylsebacates Triacrylate ester Isobornyl acrylate
Signal word:	Warning
Hazard statement:	 H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H373 May cause damage to organs through prolonged or repeated exposure. H411 Toxic to aquatic life with long lasting effects.
Precautionary statement: Prevention	P273 Avoid release to the environment.P280 Wear protective gloves.P261 Avoid breathing vapors.
Precautionary statement: Response	P302+P352 IF ON SKIN: Wash with plenty of soap and water. P337+P313 If eye irritation persists: Get medical advice/attention. P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria. Care should be taken during the cure of these products by UV radiation to avoid exposure of the skin and especially of the eyes to direct or reflected UV radiation as long term effects could be harmful.

Following substances are present in a concentration >= 0,1% and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in concentration \geq the concentration limit that are assessed to be a PBT, vPvB or ED.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M- factors and ATEs	Add. Information
7,7,9(or 7,9,9)-trimethyl-4,13- dioxo-3,14-dioxa-5,12- diazahexadecane-1,16-diyl bismethacrylate 72869-86-4 276-957-5 01-2120751202-68	25- 50 %	Skin Sens. 1B, H317 Aquatic Chronic 2, H411		
4-(1,1-dimethylethyl)cyclohexyl acrylate 84100-23-2 282-104-8	10- 20 %	Skin Irrit. 2, H315 2, H319 STOT SE 3, H335 Skin Sens. 1A, H317 Aquatic Acute 1, H400 Aquatic Chronic 2, H411	STOT SE 3; H335; C >= 10 % M acute = 1	
Aliphatic Urethane Acrylate Oligomer	10- 20 %	Skin Sens. 1, H317 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335		
(5-ethyl-1,3-dioxan-5-yl)methyl acrylate 66492-51-1 266-380-7 01-2119976303-36	10- 20 %	Skin Sens. 1B, H317 Skin Irrit. 2, H315 Aquatic Chronic 2, H411		
Acrylic ester	10- 20 %	Skin Sens. 1, H317 Eye Irrit. 2, H319 Aquatic Chronic 3, H412		
2H-Azepin-2-one, 1- ethenylhexahydro- 2235-00-9 218-787-6 01-2119977109-27	5-< 10 %	Eye Irrit. 2, H319 Acute Tox. 4, Oral, H302 Acute Tox. 4, Dermal, H312 Skin Sens. 1B, H317 STOT RE 1, H372		
Polyester Acrylate	1-< 5 %	Skin Irrit. 2, H315 Eye Irrit. 2, H319		
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8 278-355-8 01-2119972295-29	1-< 3 %	Repr. 2, H361f Aquatic Chronic 2, H411 Skin Sens. 1B, H317		
Acrylic acid 79-10-7 201-177-9 01-2119452449-31	0,1- < 1 %	Acute Tox. 4, Dermal, H312 Skin Corr. 1A, H314 Flam. Liq. 3, H226 Acute Tox. 4, Oral, H302 Acute Tox. 4, Inhalation, H332 Aquatic Acute 1, H400 Aquatic Chronic 2, H411 STOT SE 3, H335	STOT SE 3; H335; C >= 1 % ===== M acute = 1 ===== dermal:ATE = 1.100 mg/kg inhalation:ATE = 11 mg/l;vapour	EU OEL
Aliphatic Acrylate Oligomer	0,1-< 1 %	Skin Sens. 1, H317 Eye Dam. 1, H318 Acute Tox. 4, Oral, H302 Aquatic Chronic 3, H412	oral:ATE = 301 mg/kg	
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5 915-687-0 01-2119491304-40	0,1-< 1 %	Aquatic Acute 1, H400 Aquatic Chronic 1, H410 Skin Sens. 1A, H317 Repr. 2, H361f	M acute = 1 M chronic = 1 ===== dermal:ATE = 3.171 mg/kg	
Triacrylate ester 52408-84-1 500-114-5 500-114-5	0,1-< 1 %	Eye Irrit. 2, H319 Skin Sens. 1B, H317		

01-2119487948-12				
Proprietary component	0,025-< 0,25 %	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 1 M chronic = 1	
Butyl hydroxytoluene 128-37-0 204-881-4 01-2119565113-46	0,025-< 0,25 %	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 1 M chronic = 1	
Isobornyl acrylate 5888-33-5 227-561-6 01-2119957862-25	0,01-< 0,1 %	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Skin Sens. 1A, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 1 M chronic = 1	

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.

Skin contact: Rinse with running water and soap. Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion: Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

4.3. Indication of any immediate medical attention and special treatment needed See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons: High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes. Wear protective equipment. Ensure adequate ventilation. Keep away from sources of ignition.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13. For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact. See advice in section 8 Ventilation will remove any ozone that may be produced by the ultra violet lamp

Hygiene measures:

Good industrial hygiene practices should be observed. Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction. Keep container tightly sealed. Refer to Technical Data Sheet

7.3. Specific end use(s) 3D Printing

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	10	29	Time Weighted Average (TWA):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	20	59	Short Term Exposure Limit (STEL):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID]	10	29	Time Weighted Average (TWA):		EH40 WEL
Acrylic acid 79-10-7 [Acrylic acid]	20	59	Short Term Exposure Limit (STEL):	1 minute	EH40 WEL
2,6-di-tert-Butyl-p-cresol 128-37-0 [2,6-DI-TERT-BUTYL-P-CRESOL]		10	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	10	29	Time Weighted Average (TWA):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID (PROP-2-ENOIC ACID)]	20	59	Short Term Exposure Limit (STEL):	Indicative	ECTLV
Acrylic acid 79-10-7 [ACRYLIC ACID]	20	59	Short Term Exposure Limit (STEL):	1 minute Indicative OELV	IR_OEL
Acrylic acid 79-10-7 [ACRYLIC ACID]	10	29	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
2,6-di-tert-Butyl-p-cresol 128-37-0 [2,6-DITERTIARY-BUTYL-PARA- CRESOL]		2	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental		Value				Remarks
	Compartment	period	mg/l	nnm	mg/kg	others	
7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-	aqua		0,01 mg/l	ppm	mg/kg	others	
dioxa-5,12-diazahexadecane-1,16-diyl bismethacrylate 72869-86-4	(freshwater)						
7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14- dioxa-5,12-diazahexadecane-1,16-diyl bismethacrylate 72869-86-4	aqua (intermittent releases)		0,1 mg/l				
7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14- dioxa-5,12-diazahexadecane-1,16-diyl bismethacrylate 72869-86-4	aqua (marine water)		0,001 mg/l				
7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14- dioxa-5,12-diazahexadecane-1,16-diyl bismethacrylate 72869-86-4	sewage treatment plant (STP)		3,61 mg/l				
7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14- dioxa-5,12-diazahexadecane-1,16-diyl bismethacrylate 72869-86-4	sediment (freshwater)				4,56 mg/kg		
7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14- dioxa-5,12-diazahexadecane-1,16-diyl bismethacrylate 72869-86-4	sediment (marine water)				0,46 mg/kg		
7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14- dioxa-5,12-diazahexadecane-1,16-diyl bismethacrylate 72869-86-4	Soil				0,91 mg/kg		
7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14- dioxa-5,12-diazahexadecane-1,16-diyl bismethacrylate 72869-86-4	Predator						no potential for bioaccumulation
(5-Ethyl-1,3-dioxan-5-yl)methyl acrylate 66492-51-1	aqua (freshwater)		0,004 mg/l				
(5-Ethyl-1,3-dioxan-5-yl)methyl acrylate 66492-51-1	aqua (marine water)		0,0004 mg/l				
(5-Ethyl-1,3-dioxan-5-yl)methyl acrylate 66492-51-1	sewage treatment plant (STP)		30 mg/l				
(5-Ethyl-1,3-dioxan-5-yl)methyl acrylate 66492-51-1	aqua (intermittent releases)		0,04 mg/l				
(5-Ethyl-1,3-dioxan-5-yl)methyl acrylate 66492-51-1	Soil		0,0014 mg/l				
(5-Ethyl-1,3-dioxan-5-yl)methyl acrylate 66492-51-1	sediment (marine water)				0,0019 mg/kg		
(5-Ethyl-1,3-dioxan-5-yl)methyl acrylate 66492-51-1	sediment (freshwater)				0,019 mg/kg		
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	aqua (freshwater)		0,0014 mg/l				
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	aqua (marine water)		0,00014 mg/l				
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	Freshwater - intermittent		0,014 mg/l				
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	Marine water - intermittent		0,0014 mg/l				
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	sediment (freshwater)				0,115 mg/kg		
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	sediment (marine water)				0,0115 mg/kg		
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	Soil				0,0222 mg/kg		
Acrylic acid	aqua		0,003 mg/l				

79-10-7	(freshwater)	1 1	1 1	Ĩ
Acrylic acid	aqua (marine	0.0003		
79-10-7	water)	mg/l		
Acrylic acid	sewage	0,9 mg/l		
79-10-7	treatment plant (STP)			
Acrylic acid 79-10-7	sediment (freshwater)		0,0236 mg/kg	
Acrylic acid 79-10-7	sediment (marine water)		0,00236 mg/kg	
Acrylic acid	Soil		1 mg/kg	
79-10-7 Acrylic acid	oral		0,03 g/kg	
79-10-7 Acrylic acid	Air			no hazard identified
79-10-7	All			
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	aqua (freshwater)	0,002 mg/l		
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	aqua (marine water)	0,00022 mg/l		
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	aqua (intermittent releases)	0,009 mg/l		
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	sewage treatment plant (STP)	1 mg/l		
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	sediment (freshwater)		1,05 mg/kg	
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	sediment (marine water)		0,11 mg/kg	
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	Soil		0,21 mg/kg	
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	Predator			no potential for bioaccumulation
Glycerol, propoxylated, esters with acrylic acid 1-6.5PO 52408-84-1	aqua (freshwater)	0,006 mg/l		
Glycerol, propoxylated, esters with acrylic acid 1-6.5PO 52408-84-1	aqua (intermittent releases)	0,057 mg/l		
Glycerol, propoxylated, esters with acrylic acid 1-6.5PO 52408-84-1	Sewage treatment plant	10 mg/l		
Glycerol, propoxylated, esters with acrylic acid 1-6.5PO 52408-84-1	sediment (freshwater)		0,078 mg/kg	
Glycerol, propoxylated, esters with acrylic acid 1-6.5PO 52408-84-1	sediment (marine water)		0,008 mg/kg	
Glycerol, propoxylated, esters with acrylic acid 1-6.5PO 52408-84-1	aqua (marine water)	0,001 mg/l		
Glycerol, propoxylated, esters with acrylic acid 1-6.5PO 52408-84-1	Soil		0,012 mg/kg	
2,6-Di-tert-butyl-p-cresol 128-37-0	aqua (freshwater)	0,000199 mg/l		
2,6-Di-tert-butyl-p-cresol 128-37-0	aqua (marine water)	0,00002 mg/l		
2,6-Di-tert-butyl-p-cresol 128-37-0	sewage treatment plant (STP)	0,17 mg/l		
2,6-Di-tert-butyl-p-cresol 128-37-0	sediment (freshwater)		0,0996 mg/kg	
2,6-Di-tert-butyl-p-cresol	sediment		0,00996	
128-37-0 2,6-Di-tert-butyl-p-cresol	(marine water) Soil		mg/kg 0,04769	
128-37-0 2,6-Di-tert-butyl-p-cresol	oral		mg/kg 8,33 mg/kg	
128-37-0	Jiai		0,33 mg/Kg	

2,6-Di-tert-butyl-p-cresol	aqua	0,00199		
128-37-0	(intermittent releases)	mg/l		
2,6-Di-tert-butyl-p-cresol 128-37-0	Air			no hazard identified
Isobornyl acrylate 5888-33-5	aqua (freshwater)	0,001 mg/l		
Isobornyl acrylate 5888-33-5	aqua (intermittent releases)	0,007 mg/l		
Isobornyl acrylate 5888-33-5	aqua (marine water)	0,0001 mg/l		
Isobornyl acrylate 5888-33-5	sewage treatment plant (STP)	2 mg/l		
Isobornyl acrylate 5888-33-5	sediment (freshwater)		0,145 mg/kg	
Isobornyl acrylate 5888-33-5	sediment (marine water)		0,0145 mg/kg	
Isobornyl acrylate 5888-33-5	Soil		0,0285 mg/kg	
Isobornyl acrylate 5888-33-5	Predator			no potential for bioaccumulation

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
1-Vinylhexahydro-2H-azepin-2-one 2235-00-9	Workers	Inhalation	Long term exposure - systemic effects		4,9 mg/m3	
1-Vinylhexahydro-2H-azepin-2-one 2235-00-9	Workers	dermal	Long term exposure - systemic effects		0,7 mg/kg	
1-Vinylhexahydro-2H-azepin-2-one 2235-00-9	General population	Inhalation	Long term exposure - systemic effects		1,04 mg/m3	
1-Vinylhexahydro-2H-azepin-2-one 2235-00-9	General population	dermal	Long term exposure - systemic effects		0,42 mg/kg	
1-Vinylhexahydro-2H-azepin-2-one 2235-00-9	Workers	Inhalation	Long term exposure - local effects		0,17 mg/m3	
1-Vinylhexahydro-2H-azepin-2-one 2235-00-9	General population	Inhalation	Long term exposure - local effects		0,04 mg/m3	
1-Vinylhexahydro-2H-azepin-2-one 2235-00-9	General population	oral	Long term exposure - systemic effects		0,4 mg/kg	
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	Workers	inhalation	Long term exposure - systemic effects		0,822 mg/m3	
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	Workers	dermal	Long term exposure - systemic effects		0,233 mg/kg	
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	General population	inhalation	Long term exposure - systemic effects		0,145 mg/m3	
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	General population	dermal	Long term exposure - systemic effects		0,0833 mg/kg	
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	General population	oral	Long term exposure - systemic effects		0,0833 mg/kg	
Acrylic acid 79-10-7	Workers	inhalation	Long term exposure - local effects		30 mg/m3	no hazard identified
Acrylic acid 79-10-7	Workers	inhalation	Acute/short term exposure - local effects		30 mg/m3	no hazard identified
Acrylic acid 79-10-7	Workers	dermal	Acute/short term exposure - local effects		1 mg/cm2	no hazard identified
Acrylic acid 79-10-7	General population	dermal	Acute/short term exposure - local effects		1 mg/cm2	no hazard identified
Acrylic acid 79-10-7	General population	inhalation	Acute/short term exposure - local effects		3,6 mg/m3	no hazard identified
Acrylic acid 79-10-7	General population	inhalation	Long term exposure - local effects		3,6 mg/m3	no hazard identified
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	Workers	inhalation	Long term exposure - systemic effects		1,27 mg/m3	no potential for bioaccumulation
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	Workers	dermal	Long term exposure - systemic effects		1,8 mg/kg	no potential for bioaccumulation
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	General population	dermal	Long term exposure - systemic effects		0,9 mg/kg	no potential for bioaccumulation
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	General population	inhalation	Long term exposure - systemic effects		0,31 mg/m3	no potential for bioaccumulation
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	General population	oral	Long term exposure - systemic effects		0,18 mg/kg	no potential for bioaccumulation
Glycerol, propoxylated, esters with acrylic acid 1-6.5PO	Workers	inhalation	Long term exposure -		7,4 mg/m3	

52408-84-1	1		systemic effects		
Glycerol, propoxylated, esters with acrylic acid 1-6.5PO 52408-84-1	Workers	dermal	Long term exposure - systemic effects	2,1 mg/kg	
2,6-Di-tert-butyl-p-cresol 128-37-0	Workers	inhalation	Long term exposure - systemic effects	3,5 mg/m3	no hazard identified
2,6-Di-tert-butyl-p-cresol 128-37-0	Workers	dermal	Long term exposure - systemic effects	0,5 mg/kg	no hazard identified
2,6-Di-tert-butyl-p-cresol 128-37-0	General population	inhalation	Long term exposure - systemic effects	0,86 mg/m3	no hazard identified
2,6-Di-tert-butyl-p-cresol 128-37-0	General population	dermal	Long term exposure - systemic effects	0,25 mg/kg	no hazard identified
2,6-Di-tert-butyl-p-cresol 128-37-0	General population	oral	Long term exposure - systemic effects	0,25 mg/kg	no hazard identified
Isobornyl acrylate 5888-33-5	Workers	dermal	Long term exposure - systemic effects	1,39 mg/kg	no potential for bioaccumulation
Isobornyl acrylate 5888-33-5	General population	oral	Long term exposure - systemic effects	0,83 mg/kg	no potential for bioaccumulation
Isobornyl acrylate 5888-33-5	General population	dermal	Long term exposure - systemic effects	0,83 mg/kg	no potential for bioaccumulation

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls: Ensure good ventilation/extraction. UV lamp should be designed, installed and operated in such a way as to eliminate exposure of the skin and eyes to stray radiation

Respiratory protection: Ensure adequate ventilation. An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Delivery form Colour Odor Physical state Melting point Solidification temperature Initial boiling point Flammability Explosive limits Flash point Auto-ignition temperature Decomposition temperature

pН

Viscosity (kinematic) (40 °C (104 °F);) Solubility (qualitative) (20 °C (68 °F); Solvent: Water) Partition coefficient: n-octanol/water

Vapour pressure (20 °C (68 °F)) Density (20 °C (68 °F)) Relative vapour density: (20 °C) Particle characteristics

9.2. Other information

Other information not applicable for this product

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with strong oxidants. Acids. Reducing agents. Strong bases.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions See section reactivity

10.4. Conditions to avoid

Stable under normal conditions of storage and use. Protect from direct sunlight. Avoid contact with acids and oxidizing agents. liquid black acrylic liquid Not applicable, Product is a liquid $< 0 \ ^{\circ}C (< 32 \ ^{\circ}F)$ > 149 $\ ^{\circ}C (> 300.2 \ ^{\circ}F)$ The product is not flammable. Not applicable, The product is not flammable. > 100 $\ ^{\circ}C (> 212 \ ^{\circ}F)$; ASTM D3278 Not applicable, The product is not flammable. Not applicable, The product is not flammable. Not applicable, Substance/mixture is not self-reactive, no organic peroxide and does not decompose under foreseen conditions of use Not applicable, Product is non-soluble (in water). > 20.5 mm2/s

practically insoluble

Not applicable Mixture < 1,3 kPa

1,1 g/cm3 no method

>1

Not applicable Product is a liquid

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides. Hydrocarbons nitrogen oxides Rapid polymerisation may generate excessive heat and pressure.

SECTION 11: Toxicological information

1.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity:

Hazardous substances	Value	Value	Species	Method
CAS-No.	type		-	
7,7,9(or 7,9,9)-trimethyl- 4,13-dioxo-3,14-dioxa- 5,12-diazahexadecane- 1,16-diyl bismethacrylate 72869-86-4	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
4-(1,1- dimethylethyl)cyclohexyl acrylate 84100-23-2	LD50	5.000 mg/kg	rat	BASF Test
(5-ethyl-1,3-dioxan-5- yl)methyl acrylate 66492-51-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Acrylic ester	LD50	> 2.000 mg/kg	rat	not specified
2H-Azepin-2-one, 1- ethenylhexahydro- 2235-00-9	LD50	1.114 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Acrylic acid 79-10-7	LD50	1.500 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Aliphatic Acrylate Oligomer	Acute toxicity estimate (ATE)	301 mg/kg		Expert judgement
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	LD50	3.230 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Triacrylate ester 52408-84-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Butyl hydroxytoluene 128-37-0	LD50	> 6.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Isobornyl acrylate 5888-33-5	LD50	4.350 mg/kg	rat	not specified

Acute dermal toxicity:

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
7,7,9(or 7,9,9)-trimethyl- 4,13-dioxo-3,14-dioxa- 5,12-diazahexadecane- 1,16-diyl bismethacrylate 72869-86-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
4-(1,1- dimethylethyl)cyclohexyl acrylate 84100-23-2	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
(5-ethyl-1,3-dioxan-5- yl)methyl acrylate 66492-51-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Acrylic ester	LD50	> 2.000 mg/kg	rabbit	not specified
2H-Azepin-2-one, 1- ethenylhexahydro- 2235-00-9	LD50	1.700 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Acrylic acid 79-10-7	Acute toxicity estimate (ATE)	1.100 mg/kg		Expert judgement
Acrylic acid 79-10-7	LD50	> 2.000 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
Aliphatic Acrylate Oligomer	LD50	> 2.000 mg/kg	rat	not specified
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	LD50	> 3.170 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	Acute toxicity estimate (ATE)	3.171 mg/kg		Expert judgement
Triacrylate ester 52408-84-1	LD50	> 2.000 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
Butyl hydroxytoluene 128-37-0	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Isobornyl acrylate 5888-33-5	LD50	> 3.000 mg/kg	rabbit	not specified

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
Acrylic acid 79-10-7	LCO	5,1 mg/l	vapour	4 h	rat	equivalent or similar to OECD Guideline 403 (Acute Inhalation Toxicity)
Acrylic acid 79-10-7	Acute toxicity estimate (ATE)	11 mg/l	vapour			Expert judgement

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
7,7,9(or 7,9,9)-trimethyl- 4,13-dioxo-3,14-dioxa- 5,12-diazahexadecane- 1,16-diyl bismethacrylate 72869-86-4	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
(5-ethyl-1,3-dioxan-5- yl)methyl acrylate 66492-51-1	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Acrylic ester	mildly irritating	4 h	rabbit	not specified
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	not irritating	24 h	rabbit	not specified
Acrylic acid 79-10-7	Category 1 (corrosive)	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Aliphatic Acrylate Oligomer	not irritating	4 h	rabbit	not specified
Triacrylate ester 52408-84-1	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Butyl hydroxytoluene 128-37-0	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Isobornyl acrylate 5888-33-5	irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
7,7,9(or 7,9,9)-trimethyl- 4,13-dioxo-3,14-dioxa- 5,12-diazahexadecane- 1,16-diyl bismethacrylate 72869-86-4	not irritating	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
(5-ethyl-1,3-dioxan-5- yl)methyl acrylate 66492-51-1	not irritating		rabbit	EU Method B.5 (Acute Toxicity: Eye Irritation / Corrosion)
Acrylic ester	irritating		rabbit	not specified
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	not irritating		rabbit	not specified
Acrylic acid 79-10-7	Category 1 (irreversible effects on the eye)		rabbit	BASF Test
Aliphatic Acrylate Oligomer	corrosive		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Triacrylate ester 52408-84-1	irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Butyl hydroxytoluene 128-37-0	slightly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
7,7,9(or 7,9,9)-trimethyl- 4,13-dioxo-3,14-dioxa- 5,12-diazahexadecane- 1,16-diyl bismethacrylate 72869-86-4	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
4-(1,1- dimethylethyl)cyclohexyl acrylate 84100-23-2	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
(5-ethyl-1,3-dioxan-5- yl)methyl acrylate 66492-51-1	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Acrylic ester	sensitising	Mouse local lymphnode assay (LLNA)	mouse	not specified
Acrylic ester	sensitising	Buehler test	guinea pig	not specified
2H-Azepin-2-one, 1- ethenylhexahydro- 2235-00-9	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Acrylic acid 79-10-7	not sensitising	Freund's complete adjuvant test	guinea pig	Klecak Method
Acrylic acid 79-10-7	not sensitising	Split adjuvant test	guinea pig	Maguire Method
Aliphatic Acrylate Oligomer	sensitising	Mouse local lymphnode assay (LLNA)	mouse	not specified
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Triacrylate ester	sensitising	Mouse local lymphnode	mouse	OECD Guideline 429 (Skin Sensitisation:
52408-84-1	-	assay (LLNA)		Local Lymph Node Assay)
Butyl hydroxytoluene 128-37-0	not sensitising	Draize Test	guinea pig	Draize Test
Isobornyl acrylate 5888-33-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Acrylic acid 79-10-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Acrylic acid 79-10-7	negative	mammalian cell gene mutation assay	with and without		equivalent or similar to OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Acrylic acid 79-10-7	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	without		equivalent or similar to OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells
Triacrylate ester 52408-84-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Triacrylate ester 52408-84-1	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Triacrylate ester 52408-84-1	positive	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Butyl hydroxytoluene 128-37-0	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
Butyl hydroxytoluene 128-37-0	negative	in vitro mammalian chromosome aberration test	with and without		not specified
Butyl hydroxytoluene 128-37-0	negative	mammalian cell gene mutation assay	with		not specified
Isobornyl acrylate 5888-33-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Isobornyl acrylate 5888-33-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Isobornyl acrylate 5888-33-5	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)
Acrylic acid 79-10-7	negative	oral: gavage		rat	equivalent or similar to OECD Guideline 475 (Mammalian Bone Marrow Chromosome Aberration Test)
Acrylic acid 79-10-7	negative	oral: gavage		mouse	not specified
Triacrylate ester 52408-84-1	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Butyl hydroxytoluene 128-37-0	negative	oral: feed		rat	not specified

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Acrylic acid 79-10-7	not carcinogenic	oral: drinking water	26 - 28 m continuously	rat	male/female	OECD Guideline 451 (Carcinogenicity Studies)
Acrylic acid 79-10-7	not carcinogenic	dermal	21 m 3 times/w	mouse	male/female	not specified
Butyl hydroxytoluene 128-37-0		oral: feed	2 y daily	rat	male	

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Acrylic acid 79-10-7	NOAEL P 83 mg/kg NOAEL F1 250 mg/kg	one- generation study	oral: drinking water	rat	equivalent or similar to OECD Guideline 415 (One- Generation Reproduction Toxicity Study)
Acrylic acid 79-10-7	NOAEL P 240 mg/kg NOAEL F1 53 mg/kg NOAEL F2 53 mg/kg	two- generation study	oral: drinking water	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	NOAEL P < 221 mg/kg NOAEL F1 221 mg/kg		oral: feed	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Triacrylate ester 52408-84-1	NOAEL P 750 mg/kg NOAEL F1 >= 750 mg/kg	screening	oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Butyl hydroxytoluene 128-37-0	NOAEL P 500 mg/kg	Two generation study	oral: feed	rat	not specified
Isobornyl acrylate 5888-33-5	NOAEL P 100 mg/kg NOAEL F1 100 mg/kg	screening	oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
2H-Azepin-2-one, 1- ethenylhexahydro- 2235-00-9		inhalation: vapour	90 d 5 hours/day; 5 days/week	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	NOAEL 100 mg/kg	oral: gavage	3 m 5 d/w	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Acrylic acid 79-10-7	NOAEL 40 mg/kg	oral: drinking water	12 m daily	rat	equivalent or similar to OECD Guideline 452 (Chronic Toxicity Studies)
Acrylic acid 79-10-7	NOAEL 0,015 mg/l	inhalation: vapour	90 d 6 h/d, 5 d/w	mouse	equivalent or similar to OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
Triacrylate ester 52408-84-1	NOAEL 250 mg/kg	oral: gavage	28-52 d daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Butyl hydroxytoluene 128-37-0	NOAEL 25 mg/kg	oral: feed	daily	rat	not specified
Isobornyl acrylate 5888-33-5	NOAEL 100 mg/kg	oral: gavage	once daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

Aspiration hazard:

No data available.

11.2 Information on other hazards

not applicable

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No. 7,7,9(or 7,9,9)-trimethyl-4,13- dioxo-3,14-dioxa-5,12- diazahexadecane-1,16-diyl bismethacrylate	type LC50	10,1 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
72869-86-4 4-(1,1- dimethylethyl)cyclohexyl acrylate 84100-23-2	LC50	> 1 - 10 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
(5-ethyl-1,3-dioxan-5- yl)methyl acrylate 66492-51-1	LC50	4 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Acrylic ester	LC50	1,95 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
2H-Azepin-2-one, 1- ethenylhexahydro- 2235-00-9	LC50	318 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	LC50	1,4 mg/l	96 h	Cyprinus carpio	OECD Guideline 203 (Fish, Acute Toxicity Test)
Acrylic acid 79-10-7	LC50	27 mg/l	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
Acrylic acid 79-10-7	NOEC	>= 10,1 mg/l	45 d	Oryzias latipes	OECD Guideline 210 (fish early lite stage toxicity test)
Aliphatic Acrylate Oligomer	LC50	66,83 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	LC50	0,9 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
Triacrylate ester 52408-84-1	LC50	5,74 mg/l	96 h	Danio rerio (reported as Brachydanio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Proprietary component	LC50	Toxicity > Water solubility	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Butyl hydroxytoluene 128-37-0	LC50	Toxicity > Water solubility	96 h	Brachydanio rerio (new name: Danio rerio)	EU Method C.1 (Acute Toxicity for Fish)
Butyl hydroxytoluene 128-37-0	NOEC	0,053 mg/l	30 d	Oryzias latipes	OECD Guideline 210 (fish early lite stage toxicity test)
Isobornyl acrylate 5888-33-5	LC50	0,704 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
7,7,9(or 7,9,9)-trimethyl-4,13- dioxo-3,14-dioxa-5,12- diazahexadecane-1,16-diyl bismethacrylate 72869-86-4	EC50	> 1,2 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4-(1,1- dimethylethyl)cyclohexyl acrylate 84100-23-2	EC50	1,03 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Acrylic ester	EC50	70,7 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Diphenyl-2,4,6-	EC50	3,53 mg/l	48 h	Daphnia magna	OECD Guideline 202

trimethylbenzoyl phosphine oxide 75980-60-8					(Daphnia sp. Acute Immobilisation Test)
Acrylic acid 79-10-7	EC50	95 mg/l	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
Aliphatic Acrylate Oligomer	EC50	> 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Triacrylate ester 52408-84-1	EC50	91,4 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Proprietary component	EC50	0,61 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Butyl hydroxytoluene 128-37-0	EC50	0,48 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Isobornyl acrylate 5888-33-5	EC50	1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Acrylic acid 79-10-7	NOEC	19 mg/l	21 d	Daphnia magna	EPA OTS 797.1330 (Daphnid Chronic Toxicity Test)
Reaction mass of pentamethyl- 4-piperidylsebacates 1065336-91-5	NOEC	1 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Proprietary component	NOEC	0,023 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Butyl hydroxytoluene 128-37-0	NOEC	0,069 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Isobornyl acrylate 5888-33-5	NOEC	0,092 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
7,7,9(or 7,9,9)-trimethyl-4,13- dioxo-3,14-dioxa-5,12- diazahexadecane-1,16-diyl bismethacrylate 72869-86-4	NOEC	0,21 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
4-(1,1- dimethylethyl)cyclohexyl acrylate 84100-23-2	EC50	0,539 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
4-(1,1- dimethylethyl)cyclohexyl acrylate 84100-23-2	EC10	0,414 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic ester	EC50	2,2 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic ester	EC10	0,3 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	EC50	> 2,01 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	EC10	1,56 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Acrylic acid 79-10-7	EC10	0,03 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Acrylic acid 79-10-7	EC50	0,13 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Aliphatic Acrylate Oligomer	EC50	61,6 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction mass of pentamethyl- 4-piperidylsebacates 1065336-91-5	NOEC	0,22 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Reaction mass of pentamethyl- 4-piperidylsebacates 1065336-91-5	EC50	1,68 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Triacrylate ester 52408-84-1	EC50	12,2 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Triacrylate ester 52408-84-1	EC10	2,06 mg/l	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Proprietary component	EC50	Toxicity > Water solubility	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
Butyl hydroxytoluene 128-37-0	EC50	Toxicity > Water solubility	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Butyl hydroxytoluene 128-37-0	EC10	0,4 mg/l	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	EU Method C.3 (Algal Inhibition test)
Isobornyl acrylate 5888-33-5	NOEC	0,405 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Isobornyl acrylate 5888-33-5	EC50	1,98 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
4-(1,1- dimethylethyl)cyclohexyl acrylate 84100-23-2	EC10	490 mg/l	3 h	activated sludge, domestic	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Acrylic ester	EC50	> 1.000 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Diphenyl-2,4,6- trimethylbenzoyl phosphine	EC 50	> 1.000 mg/l	30 min		OECD Guideline 209 (Activated Sludge,

oxide 75980-60-8					Respiration Inhibition Test)
Acrylic acid 79-10-7	EC20	900 mg/l	30 min	activated sludge, domestic	ISO 8192 (Test for Inhibition of Oxygen Consumption by Activated Sludge)
Reaction mass of pentamethyl- 4-piperidylsebacates 1065336-91-5	IC50	100 mg/1	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Triacrylate ester 52408-84-1	EC20	507 mg/l	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Proprietary component	EC0	Toxicity > Water solubility	30 min	Pseudomonas putida	DIN 38412, part 27 (Bacterial oxygen consumption test)
Butyl hydroxytoluene 128-37-0	EC50	Toxicity > Water solubility	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
7,7,9(or 7,9,9)-trimethyl-4,13- dioxo-3,14-dioxa-5,12- diazahexadecane-1,16-diyl bismethacrylate 72869-86-4	not readily biodegradable.	aerobic	22 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
4-(1,1- dimethylethyl)cyclohexyl acrylate 84100-23-2	not readily biodegradable.	aerobic	4 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Aliphatic Urethane Acrylate Oligomer	readily biodegradable		> 60 %	28 d	OECD 301 A - F
(5-ethyl-1,3-dioxan-5- yl)methyl acrylate 66492-51-1		aerobic	28 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Acrylic ester	readily biodegradable	no data	60 %	28 d	OECD 301 A - F
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	not readily biodegradable.	aerobic	0 - 10 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Acrylic acid 79-10-7	inherently biodegradable	aerobic	100 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
Acrylic acid 79-10-7	readily biodegradable	aerobic	81 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Aliphatic Acrylate Oligomer	not readily biodegradable.	no data	40 - 50 %	28 d	OECD 301 A - F
Reaction mass of pentamethyl- 4-piperidylsebacates 1065336-91-5	not readily biodegradable.	aerobic	38 %	28 d	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
Triacrylate ester 52408-84-1	readily biodegradable	aerobic	72 - 85 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
Proprietary component	not readily biodegradable.	aerobic	4,5 %	28 d	OECD 301 A - F
Butyl hydroxytoluene 128-37-0	not readily biodegradable.	aerobic	4,5 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
Butyl hydroxytoluene 128-37-0	not inherently biodegradable	aerobic	5,2 - 5,6 %	35 d	OECD Guideline 302 C (Inherent Biodegradability: Modified MITI Test (II))
Isobornyl acrylate 5888-33-5	inherently biodegradable	aerobic	73,9 %	60 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Isobornyl acrylate 5888-33-5	not readily biodegradable.	aerobic	57 %	28 d	OECD Guideline 310 (Ready BiodegradabilityCO2 in Sealed Vessels (Headspace Test)

12.3. Bioaccumulative potential

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
Acrylic acid 79-10-7	3,16				QSAR (Quantitative Structure Activity Relationship)
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	< 31,4	56 d	24,5 °C	Cyprinus carpio	other guideline:
Proprietary component	> 280 - 2.500	56 d		Cyprinus carpio	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
Butyl hydroxytoluene 128-37-0	330 - 1.800	56 d		Cyprinus carpio	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)
Isobornyl acrylate 5888-33-5	37	56 h	24 °C	Danio rerio	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)

12.4. Mobility in soil

Hazardous substances	LogPow	Temperature	Method
CAS-No. 7,7,9(or 7,9,9)-trimethyl-4,13- dioxo-3,14-dioxa-5,12- diazahexadecane-1,16-diyl bismethacrylate 72869-86-4	3,39	20 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
4-(1,1- dimethylethyl)cyclohexyl acrylate 84100-23-2	5,6	23 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
(5-ethyl-1,3-dioxan-5- yl)methyl acrylate 66492-51-1	1,9	23 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Acrylic ester	2,89	23 °C	not specified
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	3,1	23 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Acrylic acid 79-10-7	0,46	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Aliphatic Acrylate Oligomer	0,3 - 2,5		not specified
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	> 2,37 - 2,77	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Proprietary component	5,1		EU Method A.8 (Partition Coefficient)
Butyl hydroxytoluene 128-37-0	5,1		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Isobornyl acrylate 5888-33-5	4,52		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances	PBT / vPvB
CAS-No.	
7,7,9(or 7,9,9)-trimethyl-4,13-dioxo-3,14-dioxa- 5,12-diazahexadecane-1,16-diyl bismethacrylate 72869-86-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
(5-ethyl-1,3-dioxan-5-yl)methyl acrylate 66492-51-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2H-Azepin-2-one, 1-ethenylhexahydro- 2235-00-9	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Acrylic acid 79-10-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Reaction mass of pentamethyl-4- piperidylsebacates 1065336-91-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Triacrylate ester 52408-84-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Butyl hydroxytoluene 128-37-0	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Isobornyl acrylate 5888-33-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Endocrine disrupting properties

not applicable

12.7. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water. Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

14.1.

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

UN number or ID number

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Urethane dimethacrylate)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Urethane dimethacrylate)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Urethane dimethacrylate)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Urethane dimethacrylate)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Urethane dimethacrylate)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR not applicable

	Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):		
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):		
Persistent organic pollutants (Regulation (EU) 2019/1021):		
VOC content	< 3 %	
(2010/75/EC)		

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

Not applicable Not applicable Not applicable

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows: H226 Flammable liquid and vapour. H302 Harmful if swallowed. H312 Harmful in contact with skin. H314 Causes severe skin burns and eye damage. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H318 Causes serious eye damage. H319 Causes serious eye irritation. H332 Harmful if inhaled. H335 May cause respiratory irritation. H361f Suspected of damaging fertility. H372 Causes damage to organs through prolonged or repeated exposure. H400 Very toxic to aquatic life. H410 Very toxic to aquatic life with long lasting effects. H411 Toxic to aquatic life with long lasting effects. H412 Harmful to aquatic life with long lasting effects. ED: Substance identified as having endocrine disrupting properties EU OEL: Substance with a Union workplace exposure limit Substance listed in Annex I, Reg (EC) No. 2019/1148 EU EXPLD 1: Substance listed in Annex II, Reg (EC) No. 2019/1148 EU EXPLD 2 SVHC: Substance of very high concern (REACH Candidate List) Substance fulfilling persistent, bioaccumulative and toxic criteria PBT: PBT/vPvB: Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria

vPvB:

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (SDSinfo.Adhesive@henkel.com) prior to export to other territories than the European Union.

Substance fulfilling very persistent and very bioaccumulative criteria

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.