

Engineering  
**Hard21**

○ Yellowish



Hard21 has the fastest printing speed among Carima's resins. It is a transparent (yellowish) resin and can be used to print hard prints. This resin can easily print various models based on its fast print speed and excellent print stability. It has high stiffness after post-curing, so it is not easily bent by external forces.

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**Properties**

Tensile Strength :	92 MPa
Young's Modulus :	4200 MPa
Elongation at Break :	2.8 %
Shore Hardness :	86 D
Viscosity :	200 cP